

Version 3.0

Published by: DEUTZ AG Ottostrasse 1 51149 Cologne

E-mail: bkm.de@deutz.com

Agenda

1.		Important notes	Page 4
2.		Registration on AX4	Page 6
3.		Entering Capacities on AX4	
	a)	Name of the bottleneck machine	Page 9
	b)	Allocation of part numbers into the bottleck machine	<u>Page 10</u>
	C)	Time periods	<u>Page 11</u>
	d)	Capacities	<u>Page 13</u>
	e)	Shifts	<u>Page 14</u>
	f)	Ramp-up (15%-30%)	<u>Page 15</u>
	g)	Traffic light calculation	<u>Page 16</u>
	h)	Flexibility indicators	<u>Page 19</u>
	i)	Comment box	Page 20
4.		Saving and realising new machines	Page 22
5.		Error during releases of new machines	Page 24
6.		Machine overview	<u>Page 28</u>
7.		Delete a machine	<u>Page 31</u>
8.		Updating capacities part 1 – manual-	<u>Page 33</u>
9.		Updating capacities part 2– by reminder-	<u>Page 37</u>
10		Other	<u>Page 39</u>



2



1. Important notes

1. Important notes



- 1. The entry of capacity on AX4 does not replace any obligation to inform or any subject matter of contract
- 2. To be entered in the AX4 are the capacities for the DEUTZ material number(s) of **only the bottleneck machine** which is decisive for the output quantity. This ensures that the capacities correspond to the output of your machine.
- 3. The capacity analysis serves DEUTZ for strategic planning. **Delivery call-offs are still to be regarded as binding**.
- 4. Capacity recording and <u>updating</u> is part of the logistics evaluation KPI in the <u>DEUTZ Supplier Cockpit</u>. Failure to use it leads to a downgrade in the evaluation.
- 5. The capacity recording must be updated every 4 months. A <u>reminder</u> is sent automatically by AX4 via email.
- 6. The capacity entries are automatically translated into a <u>traffic light logic</u>. It can thus be seen whether capacities submitted match the schedule lines of DEUTZ.





2. Registration on AX4

- 2. Registration on AX4
- Link to log in on AX4: <u>https://www.ax4.com/ax4/</u>
- <u>Requirement</u>:
 - UserName
 - Initial password
- Please contact <u>bkm.de@deutz.com</u> !



- Afterwards you will receive one or more usernames and assigned as well as an initial password in a separate mail from AX4 which is valid for max. 24 hours.
- Therefore please generate your own password within 24 hours





Handbook capacity entry AX4 2. Registration on AX4



• After successful login you will be shown which material numbers are still to be assigned to a machine:



- The part numbers result form the current delivery schedules
- As soon as the part number is!
- GOAL: No part numbers in log in window





3. Entering Capacities on AX4

3. Entering Capacities on AX4



The capacity is entered by "Capacity" and "Create tooling capacity"



- a) Name new machine:
- First give the machine an indivual name:

Capacity request	
Supplier: TestLieferant Name of the processing machine/production line*:	

9





- 3. Entering Capacities on AX4
 - b) Assign part numbers to the machine

Parts	
(+) Add article number	
T Upload Multiple Articles	

- Enter the DEUTZ material numbers that run over the bottleneck machine
- You can enter this part number by part number or upload several material numbers at once
- **NOTE:** The material numbers are always 8 digits and have neither letters nor special characters (e.g. 04131234)
- **ATTENTION:** A material number can only be assigned to <u>one bottleneck machine</u>, no duplications!



3. Entering Capacities on AX4



c) Time periods

Tim	e periods								
	In case a	a part number is p	rocessed on different mach	ines for production, please	specify only the bottleneck	machine.			
Item	т	Time period	Current capacity pcs./week (Deutz only)	Maximum capacity pcs./week (Deutz only)	Current capacity shifts/week	Maximum capacity shifts/week	Ramp up +15% (in Weeks)	Ramp up +30% (in Weeks)	
1	0	dd.MM.yyyy							
	(+ Ac	dd Position	Temove Selected Positions						

- Enter a date from which the **specified capacity data is valid**!
- The number of positions is not related to the number of part numbers! The total capacity for all inserted part numbers must be entered.
- If you have different capacities at different times (e.g. due to process optimazation or vacation) you can specify this in an additional item to the day
 - A detailed example is shown on the following page



3. Entering Capacities on AX4



• **Example:** You have plant vactions from 18/07/22 -14/07/22, during which you do not produce and deliver. For this information to be correctly transferred to our system, 3 time periods are required

Time			er is processed on d	lifferent machines fo	r production, pleas	e specify only the bo	ttleneck machine.			1. Time period valid from 01.01.2022 until maintaining a second time period
Item		Time period	Current capacity pcs./week (Deutz only)	Maximum capacity pcs./week (Deutz only)	Current capacity shifts/week	Maximum capacity shifts/week	Ramp up +15% (in Weeks)	Ramp up +30% (in Weeks)		
1	0	01.01.2022	50.00	100.00	15.0	15.0	8.00	12.00	8	2. Time period is valid from
Item		Time period	Current capacity pcs./week (Deutz only)	Maximum capacity pcs./week (Deutz only)	Current capacity shifts/week	Maximum capacity shifts/week	Ramp up +15% (in Weeks)	Ramp up +30% (in Weeks)		18.07.2022 with capacity 0
2	0	18.07.2022	0.00	0.00	0.0	0.0	0.00	0.00	8	(due plant vacation in week 29-32)
Item		Time period	Current capacity pcs./week (Deutz only)	Maximum capacity pcs./week (Deutz only)	Current capacity shifts/week	Maximum capacity shifts/week	Ramp up +15% (in Weeks)	Ramp up +30% (in Weeks)		
3	0	15.08.2022	50.00	100.00	15.0	15.0	8.00	12.00	8	3. Time period applies from start-
-	ŧ) Add Position	m Remove Selecte	ed Positions	_	_	_	_		up 15.08.2022 with either the old capacity before plant vacation or a new one if necessary

 NOTE: The capacity information from the last time period is valid, theoretically, until infinity! Therefore, please make sure that when entering plant vacations or similar, you alsways also insert a time period for the period afterwards, so that your regular capacity becomes valid again



3. Entering Capacities on AX4



d) Capacities

In case a part number is processed on different machines for production, please specify only the bottleneck machine. Item Time period Current capacity pcs./week (Deutz only) Maximum capacity shifts/week Maximum capacity shifts/week Ramp up +15% (in Weeks) Ramp up +30% (in Weeks) 1 Image: I	Time	periods							
pcs./week (Deutz only) pcs./week (Deutz only) shifts/week shifts/week Weeks) Weeks)	1	In case a part numl	ber is processed on d	ifferent machines for	r production, please	specify only the bot	tleneck machine.		
1 (1) dd. MM. yyys 📷	Item	Time period							
	1	dd.MM.yyys						8	
+ Add Position		+ Add Position	Remove Selecte	d Positions					

- Enter here once the current and max. capacity in pcs./week
- Here only absolute and no decimal numbers
- **IMPORTANT**: The capacity is valid for the material number(s) stored in the bottleneck machine
- **IMPORTANT**: If in the last time period a capacity with "0" is deposited, it's valid from this time to infinity





3. Entering Capacities on AX4

e) Shifts

In case a part number is processed on different machines for production, please specify only the bottleneck machine. Item Time period Current capacity pcs./week (Deutz only) Current capacity shifts/week Maximum capacity shifts/week Ramp up +15% (in Weeks) Ramp up +30% (in Weeks) 1 Image: Contract of Contr	Time	e periods							
pcs./week (Deutz only) pcs./week (Deutz only) shifts/week week Weeks) Weeks) 1 dd.MM.yyyy Image: State of the state		In case a part numb	oer is processed on d	ifferent machines for	[,] production, pleas	e specify only the bot	tleneck machine.		
	Item	Time period							~
+ Add Position	1	dd.MM.yyyy						8	
		+ Add Position	🗍 Remove Selecte	d Positions					

- Enter here once the current or max. number of shifts/week
- The number of max. shifts is that required to achieve the max. capacity



3. Entering Capacities on AX4



f) Ramp-up (15% -30 %)

Time	period	ls								
	In case	e a part numb	er is processed on d	ifferent machines for	production, please	specify only the bott	leneck machine.			
Item		Time period	Current capacity pcs./week (Deutz only)	Maximum capacity pcs./week (Deutz only)	Current capacity shifts/week	Maximum capacity shifts/week	Ramp up +15% (in Weeks)	Ramp up +30% (in Weeks)		
1	0	dd.MM.yyyy							8	
	Ð	Add Position	📗 Remove Selecte	d Positions						

- Enter the approximate number of weeks required to increase the max. capacity by 15% or 30%
- **NOTE:** This information is considered as an indicator and is not binding



3. Entering Capacities on AX4

g) Traffic light method

- The traffic light is based on the cumulative stock over 20 weeks (52 weeks for overseas suppliers)
 - Calculation of traffic lights:
- Demand (previous week) + Capacity - Call offs (current week) ------= Cum. stock

• If...

- Cum. Stock in all weeks > 0 \rightarrow Green traffic light
- Cum. Stock in at least one week < 0
- Cum. Stock in at least one week
- < max. capacity per week
- \rightarrow Red traffic light
- \rightarrow Yellow traffic light (warning)

3. Entering	Capacities	on	AX4
-------------	------------	----	-----

Item	Time period		capacity ek (Deut			m capacity ek (Deutz		Current of shifts/we	
4 🚺	01.08.2022	100.00			100.00			10.0	
Œ	Add Position		📗 Remov	e Selected	Positions				
Match dema	ands vs. Max	capacity	,						
C Simulation	capacity match								
00	•	Traffic L	ights calc	ulation n	nade bas	e on 20 ca	llendar v	veeks.	
CW DEUTZ Call-off	29/22		31/22	32/22	33/22	34/22	35/22	36/22	37/22
Capacity	200		100	100	100	100	100	100	1200
Cumulative Inve	ntory 200	400	500	600	700	800	900	1000	-100

- In case of a red traffic light (= capacity is not sufficient), the red arrows mark the weeks/months where the cum. stock is in negative range
- With the button "Simulation capacity match" you can check with which capacity you end up at a green traffic light and thus
 assure us of sufficient quantity. This means that you will get a confirmation if you are still in a bottleneck when you re-enter
 the capacity



3. Entering Capacities on AX4

NEW

By clicking on "Month" you can change the calendar overview to weeks and backwards

💭 Simulation capacity i	match																			
• • •		Traffic Li	ights cal	culation n	nade bas	e on 20 ca	alendar v	veeks.						Month						>
cw	29/22	30/22	31/22	32/22	33/22	34/22	35/22	36/22	37/22	38/22	39/22	40/22	41/22	42/22	43/22	44/22	45/22	46/22	47/22	48/22
DEUTZ Call-off	0	0	0	0	0	0	0	0	1200	0	0	0	0	0	0	1200	0	0	0	0
Capacity	200	200	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Cumulative Inventory	200	400	500	600	700	800	900	1000	-100	0	100	200	300	400	500	-600	-500	-400	-300	-200

• The traffic light calculation is made for 20 weeks, for overseas suppliers with 52 weeks

💭 Simulation capacity r	natch																			
		Traffic Li	ights calo	culation n	nade bas	e on 52 c	alendar	weeks.						cw						\gg
Month	07/22	08/22	09/22	10/22	11/22	12/22	01/23	02/23	03/23	04/23	05/23	06/23	07/23	08/23	09/23	10/23	11/23	12/23	01/24	02/24
DEUTZ Call-off	1200	0	1200	1200	1200	0	0	0	0	1200	1200	0	0	0	0	0	0	0	0	(
Capacity	4200	4600	4400	4200	4000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	(
Cumulative Inventory	3000	7600	10800	13800	16600	16600	16600	16600	16600	15400	14200	14200	14200	14200	14200	14200	14200	14200	14200	14200



- **3. Entering Capacities on AX4**
 - h) Flexibility indicators

Query Flexibility Indicators	
Do you serve with this plant / assembly line / tool other customer?:	
Purschase additional raw material from other company:	\checkmark
Advanced production:	
Prolong shift time from x to y shifts:	
Weekend shift (from x to y shifts):	
Increase number of workers:	
Work with temporary staff:	
Produce without interuption:	
Re-work of critical parts:	
Give priority to DEUTZ AG on account to other customers:	
Reduction of cycle time:	
Increase flow-rate of raw material:	
Increase flow-rate of produced parts:	
Other points:	



- Click here to confirm the questions about flexibility
- In the last field "Other points" you can enter further important information about the bottleneck machine
 - Note: Do not use special characters (!,?,;,#,*,< oder >,=)
 - Limited to 80 characters, for detailed infromation contact <u>bkm.de@deutz.com</u>



3. Entering Capacities on AX4

- i) Comment box:
- Information for internal communication can also be stored on AX4
 - E.g. for a representative or to discuss the machine designation
- For this, use the comment function in the machine overview

Traffic Light	Order no.	Machine identification	Creation date	Modification date	State Last confirmation date		Comments Date of last comment
۲	7334110	test121121	26.02.2015	07.06.2022 12:15	Released (07.06.2022 12:15		Ģ





4. Saving and realising new machines



4. Saving and realising new machines



• Saving the input is done at the end of the page using the button:



• **IMPORTANT:** The data will only be transferred to DEUTZ AG after the "Release Entry" button has been clicked



 NOTE: The update of the capacities (every 4 months) of the corresponding bottleneck machines or production lines is only done using the "Release Entry" button



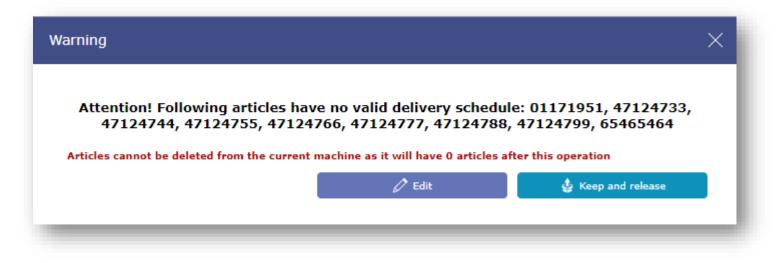


5. Error during releases of new machines



5. Error during releases of new machines

- Possible sources of error and what to do (i)
 - There is no delivery schedule for the part number → Please "Keep and release" anyway, as delivery schedules may follow in the future
 - Example:







5. Error during releases of new machines

Possible sources of error and what to do (ii)

Duplicated articles on other machines:

- Please click on "Back to Edition"
- OR remove part number *either* in the "current" machine *or* "other" machine where the part number is already assigned to

Example:

Current <u>ma</u>	chine data				
	Name of the proces	sing machine/produc	AX4 id ction line	7334110 test121121	
Other mach	ines duplicated article	es			
AX4 id	Other machine name	ArtItem	Articles amount	Remove article from	
63207135	Test_3	01171951	1	Current	After that operation number of articles on this machine will be 0. This is not allowed. Please change one of options
				() Other	
63249861	TINC0166219	01171951	2	Current	
				Other	
63206722	Test_2	01171951	2	Current	
				Other	
Artic	les after change	0			
Item	Part No.				
1	65465464				
2	47124733				
3	47124744				
7	test12121 test machine of the processing machine/production line test 21121 test machine and a field articles AX4 id Other machine name Art-Titem Articles annound Remove article from 2207135 Test_3 01171951 1 Current other Affer that operation number of articles on this machine will be O This is not allowed. Please change one of options 2209861 TINC0166219 01171951 2 Current Other 2200722 Test_2 01171951 2 01171951 2 Current Other Other 2100722 Test_2 01171951 2 01171951 3 4 1 2 1 2 1 1 1 2 1 1 1 2 1 2 1 1 2 2 1 1 2 2 1 2 2 1 1 2 2 1 2 2 2 1 2 2 2 2 1 2 2 2 2 2 2 2 2 3 2 3 3 3 4 1 3 4 3 4 <p< td=""></p<>				



© DEUTZ AG



5. Error during releases of new machines

- Possible sources of error and what to do (iii)
 - AX4 errors in general → Please contact <u>bkm.de@deutz.com</u>!

An error has occured. Try again or contact the Support.
≈ Hide details Close
Could not execute script.
 Main script ID: 2546761 Main script name: [action] Machine Creation Form RefreshCapacity Executed script ID: 2546761
 Executed script name: [action] Machine Creation Form RefreshCapacity > [Machine Creation Form] Functions Line number: 800
 Message: org.mozilla.javascript.EcmaError: TypeError: Cannot call method "getTime" of null ([Machine Creation Form] Functions#800) in [Machine Creation Form] Functions at line number 800
Dear customer, during use of AX4 an error occured. Please contact the technical support of Siemens Digital Logistics GmbH via email and if possible provide the following information: your customer name; your AX4 login (without password); the menu item used, where error occured; which information were added to the AX4 fields and which button was pressed; short explanation which problem occured; time, when error occured; your contact information to clarify further questions. Please send this email to: and provide additionally following information:
Mozilla/5.0 (Windows NT 10.0; Win64; x64; rv:102.0) Gecko/20100101 Firefox/102.0 (Error id: nww02-os-nww02.demo.dus1.ax4.com-20220721.090545.158-01f11)
Your AX4 Team







6. Machine overview

6. Machine overview

• Using the tabs "Capacity" and "Machine overview" to see your created and released machines



• The overview can be filtered by criteria such as "New", "Overdue" or by the traffic lights



- By clicking "default" on the selected tab, you can set it as the default view
- Click "<< move left / move right>>" to move and arrange the corresponding tabs as you prefer



6. Machine overview

• The automatically generated traffic lights are shown on the left for each machine

• 63479192 • Test2022 • 03.01.2022 • 03.01.2022 10:10 • • • • • • • • • • • • • • •	Traffic Light	Order no.	Machine identification	Creation date	Modification date	State Last confirmation date		Comments Date of last comment
66367251 Filip's machine 06.04.2022 05.07.2022 15:28 Image: Constraint of the second s	۲	63479192	Test2022	03.01.2022	03.01.2022 10:10	•	2	0 7
	۲	66367251	Filip's machine	06.04.2022	05.07.2022 15:28	\odot	2	
		66891823	Filip Machine 2	26.04.2022	26.04.2022 15:49			_ 0

- The status of the machine is shown with round icons in black (update required), white (released) and blue (new)
- Update needed: The machine or capacity is current (after 4 months) →
 Edit
- Edit 💋

Edit 🦾

- Released: The machine or capacity is up to date (4 months)
- New: The machine is created and saved BUT not yet released \rightarrow





7. Delete a machine

7. Delete a machine

In machine overview, place a check mark next to the corresponding machine

Traffic Light	Order no.	Machine identification	Creation date	Modification date	State Last confirmation date			Comments Date of last comment
۲	63250001	Т2	20.12.2021	14.07.2022 08:11	Released ① 14.07.2022 08:11	2	~	_
۲	63479192	Test2022	03.01.2022	03.01.2022 10:10	Update needed			0
Then scro	oll down	and click on	Delete selected ma	achines				

• NOTE: The machine cannot be reactivated afterwards – in case of accidental deletion, it must be created again





8. Updating capacities part 1 – manual-

8. Updating capacities part 1 – manual-



In machine overview, click on *i* to edit and release the machine or the capacity information, if necessary

Traffic Light	Order no.	Machine identification	Creation date	Modification date	State Last confirmation date			Comments Date of last comment
۲	63250001	Т2	20.12.2021	14.07.2022 08:11	Released 14.07.2022 08:11	Z	~	0
۲	63479192	Test2022	03.01.2022	03.01.2022 10:10	Update needed • 03.01.2022 10:10	1		



8. Updating capacities part 1 – manual-



CA.	4 id: 679349	59																			
Sup	olier:																				
Machine na	me*: Test 3.	D																			
5																					
ArtIten	Part No	».	Part nan	ne																	
1	0114457	5				8															
(Ad	d article numb	er				0															
📋 Remo	ve selected art	ticles																			
(†) Uplo	ad Multiple Arti	icles																			
periods																					
In case a	part numb	oer is pr	ocesse	l on dif	fferent	machir	ies for	produc	tion, p	lease s	pecify	only th	e bottle	eneck r	nachin	e.					
	part numł		ocesse		Maximu	m capacit	ty	produc				only the	_	_	nachin		Ramp u	p +30% (in		
_	-	Current			Maximu		ty	-	capacity			m capacit	_	_	o +15%		Ramp u Weeks)		in		
Tir	-	Current	capacity		Maximu	m capacit	ty	Current	capacity		Maximu	m capacit	_	Ramp u	o +15%				in	٥	
Tir 0 01	ne period	Current pcs./we	capacity	: only)	Maximu pcs./we 100.00	m capacit	ty	Current shifts/w	capacity		Maximu shifts/v	m capacit	_	Ramp u Weeks)	o +15%		Weeks)		in	8	_
Tir 0 01	ne period 08.2022 🎬	Current pcs./we	capacity ek (Deut:	: only)	Maximu pcs./we 100.00	m capacit	ty	Current shifts/w	capacity		Maximu shifts/v	m capacit	_	Ramp u Weeks)	o +15%		Weeks)		in	8	_
Tir 0 01	ne period 08.2022 🎬	Current pcs./we 100.00	capacity ek (Deut:	: only)	Maximu pcs./we 100.00	m capacit	ty	Current shifts/w	capacity		Maximu shifts/v	m capacit		Ramp u Weeks)	o +15%		Weeks)		in	8	_
Tir 1 01 Add h demand	ne period 08.2022	Current pcs./we 100.00	capacity ek (Deut:	: only)	Maximu pcs./we 100.00	m capacit	ty	Current shifts/w	capacity		Maximu shifts/v	m capacit		Ramp u Weeks)	o +15%		Weeks)		in	8	_
Tir 0 • Add	ne period 08.2022	Current pcs./we 100.00	capacity ek (Deut:	: only) Selected	Maximu pcs./we 100.00 Positions	m capacit	ty z only)	Current shifts/w	capacity		Maximu shifts/v	m capacit		Ramp u Weeks)	o +15%		Weeks)		in	8	_
Tir 0 • Add	ne period 08.2022	Current pcs./we 100.00	capacity ek (Deut	: only) Selected	Maximu pcs./we 100.00 Positions	m capacit ek (Deutz	ty z only)	Current shifts/w	capacity veek		Maximu shifts/v	m capacit	_	Ramp u Weeks)	o +15%		Weeks)				_
Tii 1 01 Add h demand	e period 08.2022 📄 Position 5 VS. Max (sity match	Current pcs./we 100.00 Capacity Traffic Li 30/22	capacity ek (Deut	sonly) Selected	Maximu pcs./we 100.00 Positions	m capacit ek (Deutz	ty z only)	Current shifts/w 10.0	capacity veek		Maximu shifts/v 23.0	m capacil veek	ty	Ramp u Weeks) 12.00 Month	> +15% :	(in	Weeks)			> >	_
Tir 0 0 0 0 0 0 0 0 0 0 0 0 0	e period 08.2022 💮 Position 5 VS. Max of sity match 29/22	Current pcs./we 100.00 Capacity Traffic Li 30/22 0	capacity ek (Deut	2 only) 2 Selected 4lation m 32/22	Maximu pcs./we 100.00 Positions	m capacit ek (Deutz e on 20 ca 34/22	ty z only) alendar v 35/22	Current shifts/w 10.0 weeks. 36/22	capacity veek	38/22	Maximu shifts/v 23.0 39/22	m capacif veek	ty 41/22	Ramp u Weeks) 12.00 Month	+15% 43/22	(in	Weeks) 12.00 45/22	46/22	47/22	≫	_
Tir 0 01	Position S VS. Max (city match 29/22 0 0	Current pcs./we 100.00 Capacity Traffic Li 30/22 0 0	capacity ek (Deut: Remove ghts calc 31/22 0	: only) Selected Jation m 32/22 0	Maximu pcs./we 100.00 Positions ade base 33/22 0	e on 20 ca 34/22	alendar v 35/22	Current shifts/w 10.0 weeks. 36/22 0	capacity reek 37/22 1200	38/22	Maximu shifts/v 23.0 39/22 0	m capacil veek 40/22 0	ty 41/22 0	Ramp u Weeks) 12.00 Month 42/22 0	+15% 43/22 0	(in 44/22 1200 100	Weeks) 12.00 45/22 0	46/22 0	47/22	» 48/22 0	_

- Part number(s), capacity and time period(s) can be changed
- In the lower part you can see the same table as before when creating it
- Therefore, the same procedure:
- Determine the suitable capacity with the button "Simulation capacity match" until the traffic light is green



- 8. Updating capacities part 1 manual-
- After editing on:

• Then on:

35

Here the flexi adjusted aga

oility key figures can be	Do you serve with this plant / assembly line / tool other customer?:	
entry key ngaree earrise	Purschase additional raw material from other company:	
n:	Advanced production:	
	Prolong shift time from x to y shifts:	
	Weekend shift (from x to y shifts):	
	Increase number of workers:	
	Work with temporary staff:	
	Produce without interuption:	
	Re-work of critical parts:	
	Give priority to DEUTZ AG on account to other customers:	
	Increase flow-rate of raw material:	
	Increase flow-rate of produced parts:	
	Other points:	0

IMPORTANT: The information will only be transferred to DEUTZ AG after the release button has been pressed







9. Updating capacities part 2 – by remidner-

9. Updating capacities part 2 – by reminder-



- After 4 months a reminder will be sent via <u>noreply@ax4.com</u> to the deposited mail adress
- The capacities of all machines can be updated automatically with the blue button (see screenshot). So there is no need to
 manually log in to AX4 and release the machines using the edit button

Dear Sir or Madam,		
with our periodical ino	y we would like to request you to check your capacities. If there are changes at your site please adjust your capacities latest in the next 5 wo	rkingdays.
Link for AX4 log-in: htt	//www.ax4.com/ax4/	
Username: bkm03404		
Number of material	imbers that are not assigned to a machine = 2	
Current status of all	offic lights:	
current status or an	nne ngnes.	
= 5	2 🔹 = 1	
Machines overdue:		
-		
	capacity remains the same: ting capacity of all mentioned overdue	
	machines	
ATTENTION: all red	affic light machines remain red even after automatic update.	

• NOTE: For red lights in your machines, please perform step 6 part 1





10. Other

10. Other - Download Handbook



• The handbooks are available in German as well as in English in the "Downloads" section and can also be downloaded anytime



Download files	
Id	Filename
7528	Handbook AX4.ppsx
7529	Handbuch AX4.ppsx

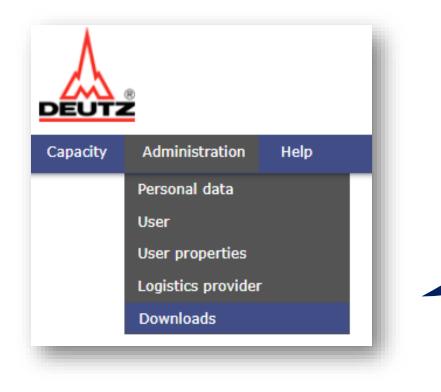




10. Other – New user



• In the area "Manage users" further colleagues can also be deposited and managed on AX4 for capacity recording



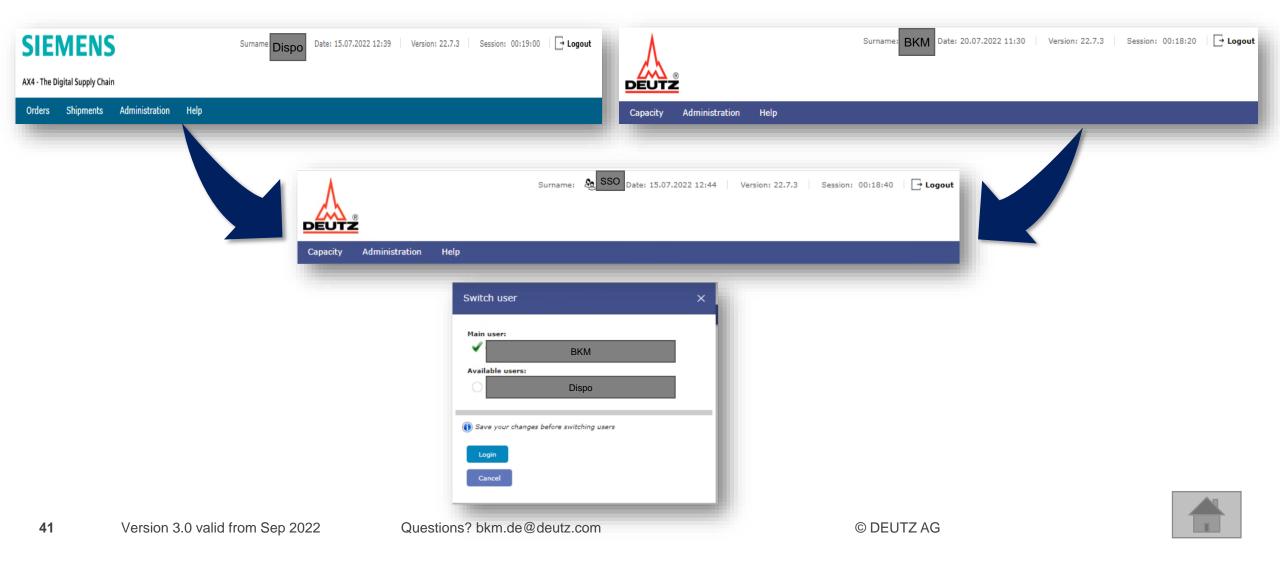
Login*:								
Password will be sent by ema	il							
First Name								
Last Name*								
Phone No.								
Fax No.								
E-mail*:								
Language:								
English			\sim					
ADR language:								
German (Deutsch)			\sim					
Use browser language s	ettings							
Save								
11								ſ
User								
Login	First name	Surname	Email	A	tive L	Lock	Delete	
				(\circ	0	
					•		0	
					-			



10. Other - Single Sign On (SSO)



For a Single Sign On to switch between label/delivery schedule and capacity, please contact <u>bkm.de@deutz.com</u>



Handbook capacity entry AX4 10. Other - Questions

Do you have questions?

Then please contact:

bkm.de@deutz.com



